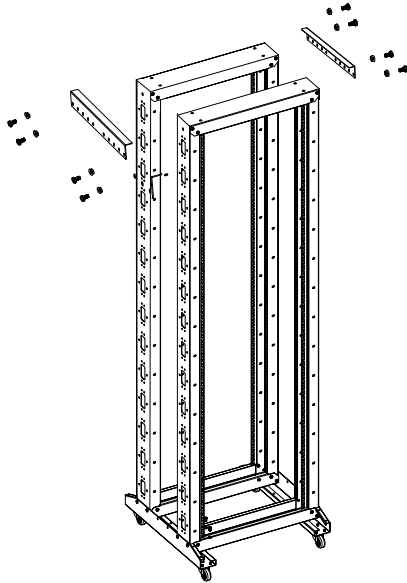


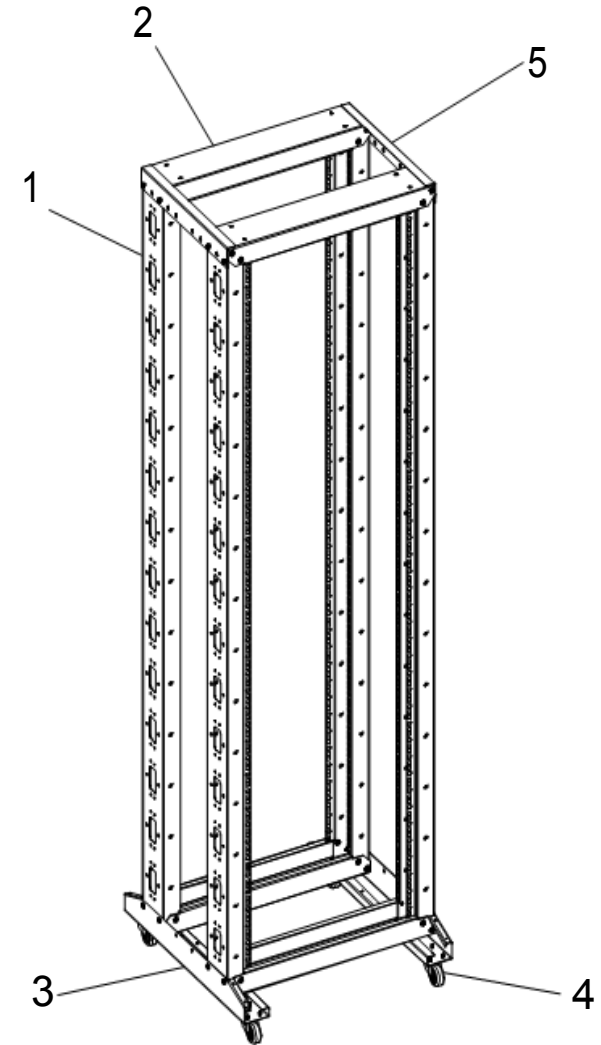
Step 3: Assembly the frame and plinth by 16 sets M6\*12 screws and M6 flange nuts.



Step 4: Assembly the top connection part on the frames by 8 sets M6\*12 screws and M6 flange nuts.

**Note:** After assembly, please adjust the diagonal size of the cabinet to ensure homogeneous space for all doors and all doors work well.

## 4-POST Open Frame Rack Assembly Instruction



### Packaging List

- 1. Vertical rail - 4pcs
- 2. Horizontal beam - 4pcs
- 3. Plinth - 2pcs
- 4. 2" heavy-duty castor (2 pcs with brake) - 4pcs
- 5. Top connection part - 2pcs

## Item List of Accessories Packaging

Assembly Hardware Kits:

- M6\*12 screw - 72pcs
- M6 Flange nut - 72pcs
- 2" heavy-duty castor -2pcs
- 2" heavy-duty castor with brake -2pcs

End User Hardware Kits:

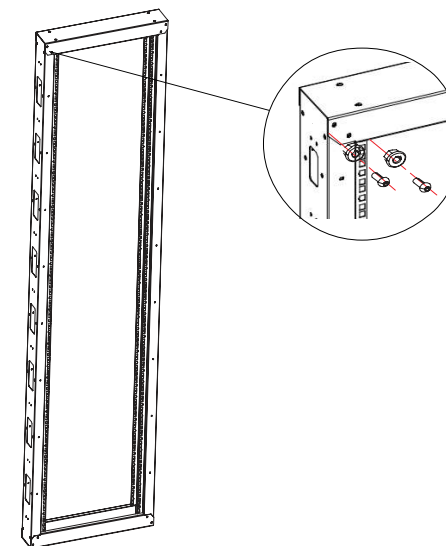
U Capacity  $\leq 27U$ , 20 sets cagenuts ;  $27U < U$  Capacity  $\leq 37U$ , 30sets cagenuts ; U Capacity  $> 37U$ , 40 sets cagenuts.  
(cagenut : M6\*12 screw & M6 cage nut)

**Tips: Check the quantities of the items before assembly**

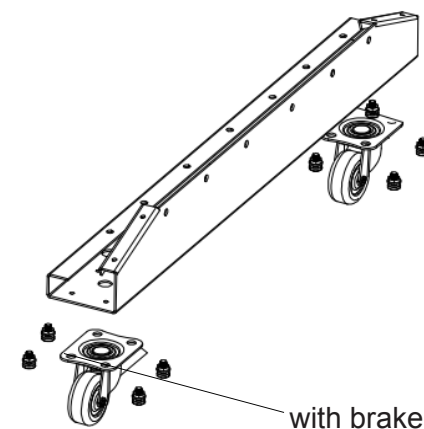
## Diagram of accessories

| NO. | FIGURE                                                                              | DESCRIPTION                     |
|-----|-------------------------------------------------------------------------------------|---------------------------------|
| 1   |    | M6 flange nut                   |
| 2   |    | M6*12 Screw                     |
| 3   |    | 2" heavy-duty castor            |
| 4   |   | 2" heavy-duty castor with brake |
| 5   |  | M6 cage nut                     |

## Installation



Step 1: Assembly vertical rails and horizontal beams to form the frame with 32 sets M6\*12 screws and M6 flange nuts.



Step 2: Assembly the castors on the Plinths by 16 sets M6\*12 screws and M6 flange nuts.