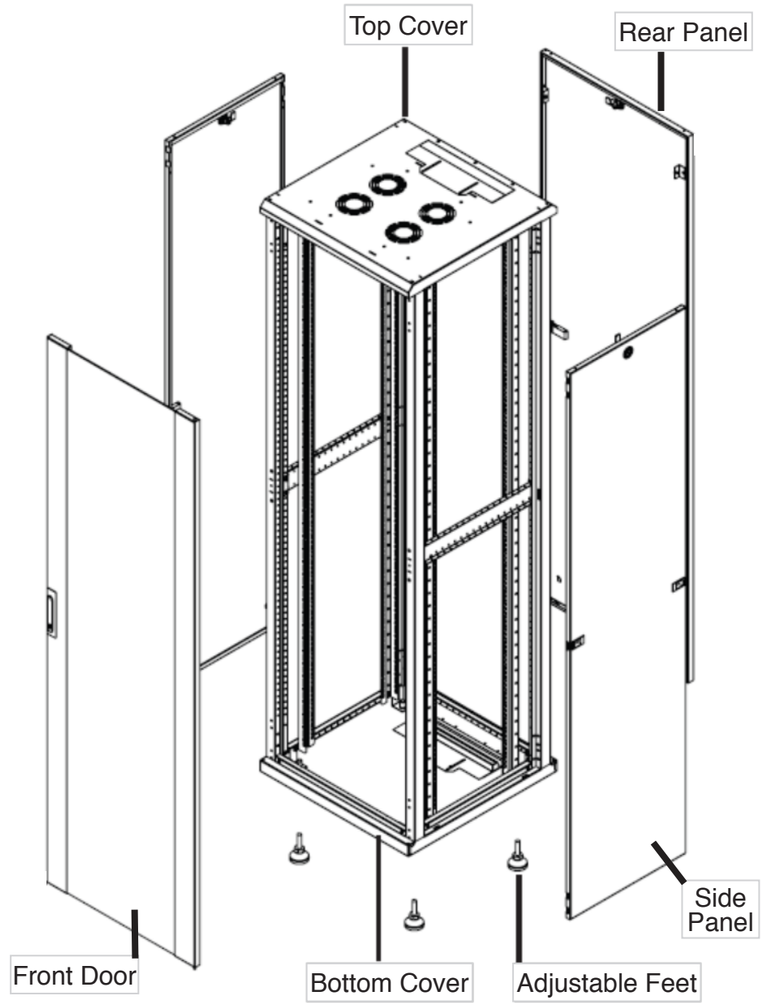
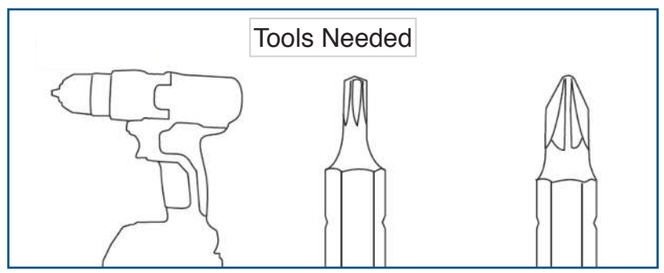
Server & Network Cabinets

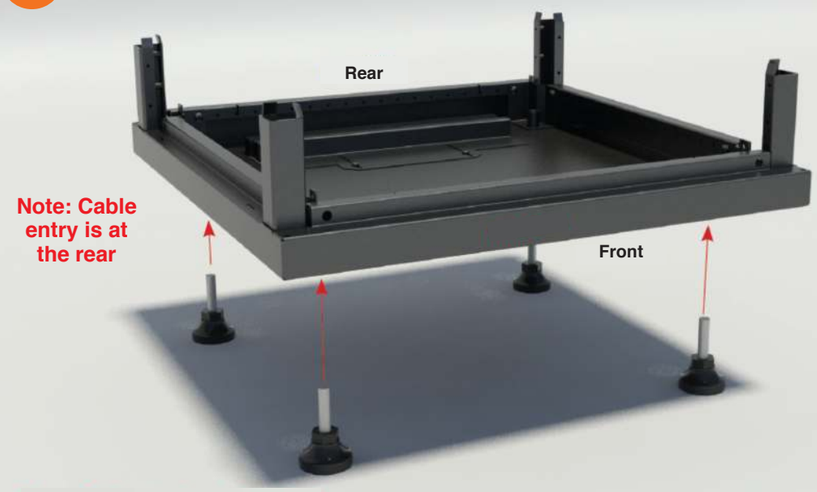
Assembly Instructions



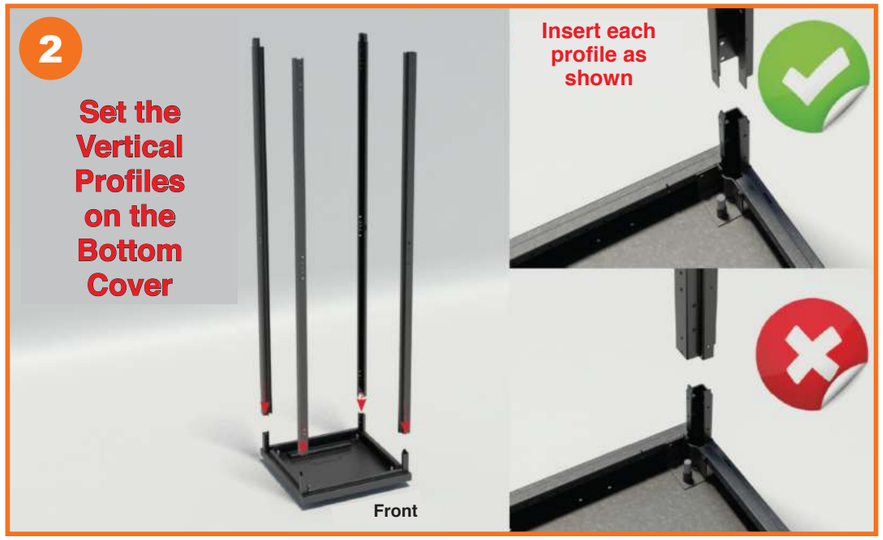




1 Attach the Adjustable Feet to the Bottom Cover

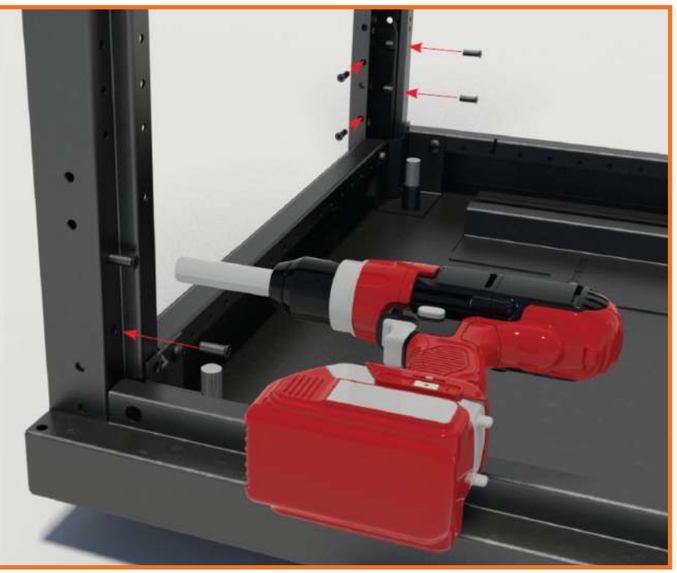


2 Set the Vertical Profiles on the Bottom Cover

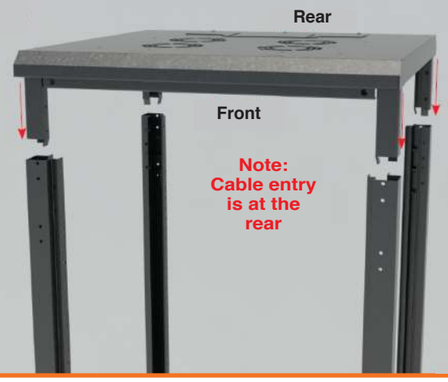


3 Secure the Vertical Profiles on the inside using M5x12 Phillips-head screws

Do not overtighten: It can damage the screws



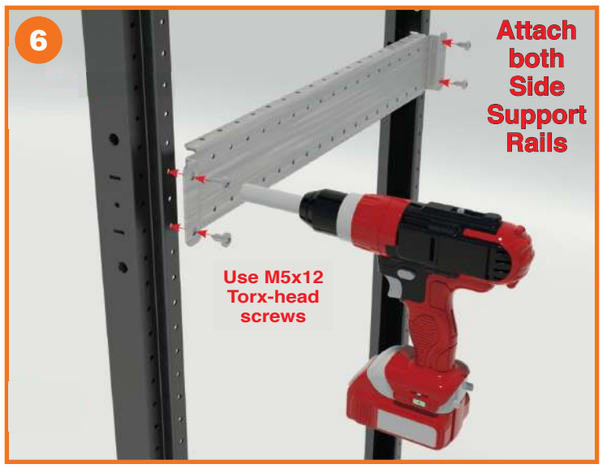
4 Set the Top Cover on the Vertical Profiles



5 Secure the Top Cover from both sides



6 Attach both Side Support Rails



7 Attach the Rear Panel Locking Points



8 Attach the Rear Panel Supports



9.1 To install the Back Panel, first insert the tabs in the Bottom Cover slots



9.2



9.3 Set the Rear Panel in place



10 Attach the 19" Mounting Rails for cabinets 600 mm wide*



* Steps 10-12 are for 600mm-wide cabinets. For cabinets that are 800 mm wide, jump to Step 13.1.

Caution: The mounting rails are attached to the cabinet at 3 points: Be sure they are a safe distance from the door.

11 Attach the Mounting Rails to the Bottom Cover



12 Attach the Mounting Rails to the Top Cover



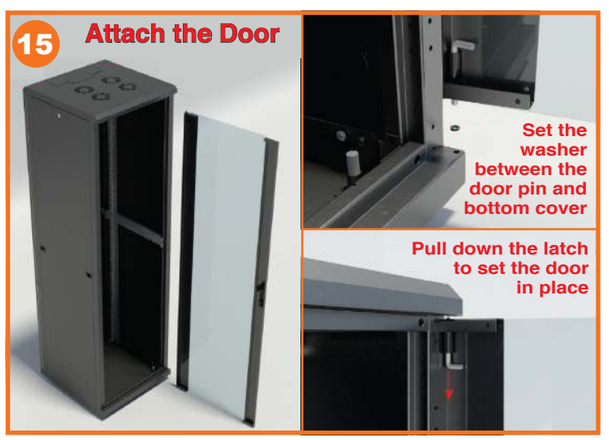
13.1 Attach the Adapters for cabinets 800 mm wide*



14 Attach the Side Panels



15 Attach the Door



13.2 Attach the Mounting Rails to the Adapters



* Steps 13.1 & 13.2 are for 800mm-wide cabinets.

13.1 Attach a pair of adapters to each side support rail (on the left and right sides of the cabinet interior).

13.2 Attach the mounting rails:
- First, to the adapter
- Next, to the bottom cover
- Then, to the top cover